

HONGKONG DOUBLE LIGHT ELECTRONICS TECHNOLOGY CO.,LIMITED www.doublelight.com.cn

Features:

- 1. P-LCC-2 package.
- 2. White package.
- 3. Optical indicator.
- 4. Colorless clear window.
- 5. Ideal for backlight and light pipe application.
- 6. Inter reflector.
- 7. Wide viewing angle.
- 8. Suitable for automatic placement equipment.
- 9. Suitable for vapor-phase reflow, Infrared reflow and wave solder processes.
- 10. Available on tape and reel (8mm Tape).
- 11. The product itself will remain within RoHS compliant Version.

♦ Descriptions:

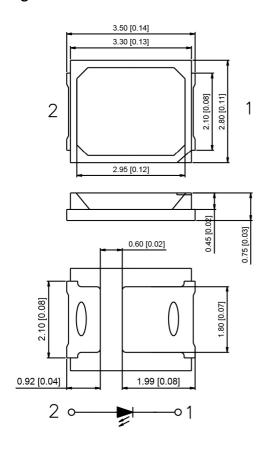
1. The TOP2835 series is available in soft red, orange, yellow, green, blue and white. Due to the package design, the LED has wide viewing angle and optimized light coupling by inter reflector. This feature makes the SMT TOP LED ideal for light pipe application. The low current requirement makes this device ideal for portable equipment or any other application where power is at a premium.

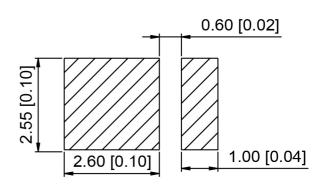
♦ Applications:

- 1. Automotive: Backlighting in dashboards and switches.
- 2. Telecommunication: Indicator and backlight in telephone and fax
- 3. Indicator and backlight for audio and video equipment.
- 4. Indicator and backlight in office and family equipment.
- 5. Flat backlight for LCD's, switches and symbols.
- 6. Light pipe application.
- 7. General use.

Spec No.: DL-TOP2835W50-05W Rev No.: V.2 Date: Jun./18/2012 Page: 2 OF 10
HONGKONG DOUBLE LIGHT ELECTRONICS TECHNOLOGY CO.,LIMITED www.doublelight.com.cn

Package Dimension:





| Part No. | Chip Material | Lens Color | Source Color |
|-------------------|---------------|-----------------|--------------|
| DL-TOP2835W30-05W | InGaN | Yellow Diffused | White |

Notes:

- 1. All dimensions are in millimeters.
- 2. Tolerance is ± 0.10 mm (.004") unless otherwise specified.
- 3. Specifications are subject to change without notice.

Spec No.: DL-TOP2835W50-05W Rev No.: V.2 Date: Jun./18/2012 HONGKONG DOUBLE LIGHT ELECTRONICS TECHNOLOGY CO.,LIMITED

Page: 3 OF 10 www.doublelight.com.cn

◆ Absolute Maximum Ratings at Ta=25 °C

| Parameters | Symbol | Max. | Unit |
|---|--------|---------------------|------|
| Power Dissipation | PD | 500 | mW |
| Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width) | IFP | 250 | mA |
| Continuous Forward Current | IF | 150 | mA |
| Reverse Voltage | VR | 5 | V |
| Electrostatic Discharge (HBM) | ESD | 1000 | V |
| Operating Temperature Range | Topr | -40°C to +80°C | |
| Storage Temperature Range | Tstg | -40℃ to +85℃ | |
| Soldering Temperature | Tsld | 260°C for 5 Seconds | |

Electrical Optical Characteristics at Ta=25℃

| Parameters | Symbol | Min. | Тур. | Max. | Unit | Test Condition | |
|-------------------------------|--------|------|------|------|------|--------------------|--|
| Luminous Flux * | Ф۷ | 55 | | 60 | lm | IF=150mA (Note 1) | |
| Viewing Angle * | 2θ1/2 | | 120 | | Deg | IF=150mA (Note 2) | |
| Chromaticity Coordinates | х | | 0.32 | | | IE=150mA (Noto 2) | |
| Chromaticity Coordinates | У | | 0.33 | | | IF=150mA (Note 3) | |
| Color Rendering Index | RA | 70 | 75 | | | IF=150mA | |
| Correlated Colour Temperature | ССТ | 4000 | | 6000 | K | IF=150mA | |
| Forward Voltage | VF | 3.00 | 3.30 | 3.80 | V | IF=150mA | |
| Reverse Current | IR | | | 10 | μΑ | V _R =5V | |

Notes:

- 1. Luminous Intensity Measurement allowance is ± 10%.
- 2. $\theta 1/2$ is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. It use many parameters that correspond to the CIE 1931 2°. X, Y, and Z are CIE 1931 2° values of Red, Green and Blue content of the measurement.

Spec No.: DL-TOP2835W50-05W Rev No.: V.2 Date: Jun./18/2012 Page: 4 OF 10
HONGKONG DOUBLE LIGHT ELECTRONICS TECHNOLOGY CO.,LIMITED www.doublelight.com.cn

◆ Typical Electrical / Optical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)

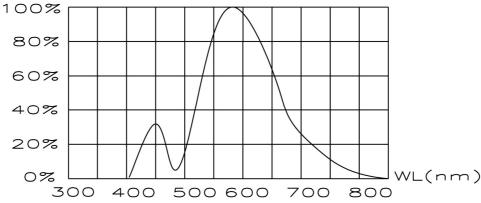
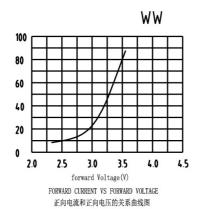
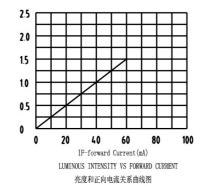
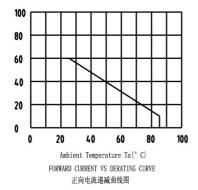
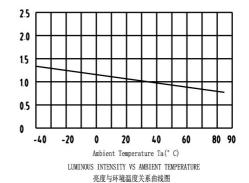


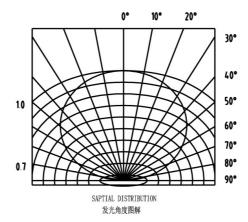
Fig.4 Intensity Vs.Wavelength.







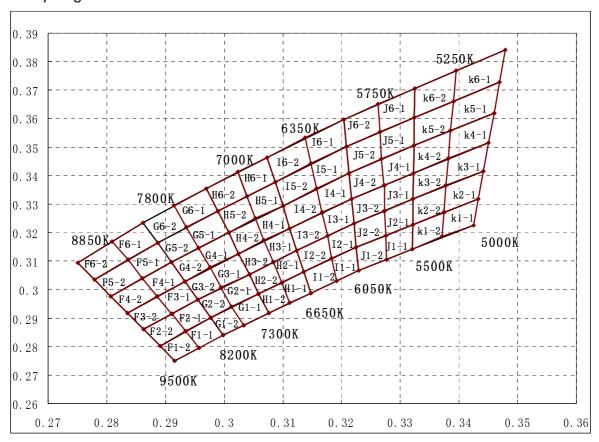




Spec No.: DL-TOP2835W50-05W Rev No.: V.2 Date: Jun./18/2012 Page: 5 OF 10

HONGKONG DOUBLE LIGHT ELECTRONICS TECHNOLOGY CO.,LIMITED www.doublelight.com.cn

CIE Chromaticity Diagram:



Chromaticity Coordinates Specifications for Bin Rank:

(IF=20mA, Ta=25°C)

| CCT 5000K | | | | | | | | |
|-----------|---------|---------|---------|---------|---------|--------|---------|---------|
| Region | CIE X | CIE Y | Region | CIE X | CIE Y | Region | CIE X | CIE Y |
| | 0. 3225 | 0. 3147 | | 0. 3221 | 0. 3231 | I3 | 0.3217 | 0. 3318 |
| T 1 | 0. 3136 | 0. 3061 | τo | 0. 3124 | 0. 3136 | | 0.3112 | 0. 3214 |
| I1 | 0. 3148 | 0. 2987 | I2 | 0. 3136 | 0. 3061 | | 0.3124 | 0. 3136 |
| | 0. 3229 | 0. 3066 | | 0. 3225 | 0. 3147 | | 0.3221 | 0. 3231 |
| | 0. 3213 | 0. 3408 | - I5 | 0. 3208 | 0. 3501 | I6 | 0.3204 | 0. 3597 |
| I4 | 0.31 | 0. 3294 | | 0. 3087 | 0. 3377 | | 0.3073 | 0. 3463 |
| | 0. 3112 | 0. 3214 | | 0.31 | 0. 3294 | | 0.3087 | 0. 3377 |
| | 0. 3217 | 0. 3318 | | 0. 3213 | 0. 3408 | | 0.3208 | 0. 3501 |
| | 0. 3136 | 0. 3061 | 0. 3124 | 0. 3136 | | 0.3112 | 0. 3214 | |
| H1 | 0. 3059 | 0. 2985 | Н2 | 0. 3043 | 0. 3054 | Н3 | 0.3025 | 0. 3126 |
| | 0. 3076 | 0. 2917 | | 0. 3059 | 0. 2985 | | 0.3043 | 0. 3054 |
| | 0. 3148 | 0. 2987 | | 0. 3136 | 0. 3061 | | 0.3124 | 0. 3136 |
| | 0.31 | 0. 3294 | Н5 | 0. 3087 | 0. 3377 | Н6 | 0.3073 | 0. 3463 |
| Н4 | 0. 3008 | 0.32 | | 0. 2989 | 0. 3276 | | 0. 297 | 0. 3354 |
| | 0. 3025 | 0. 3126 | | 0. 3008 | 0.32 | | 0.2989 | 0. 3276 |
| | 0. 3112 | 0. 3214 | | 0.31 | 0. 3294 | | 0.3087 | 0. 3377 |

Notes:

- 1. Color coordinates measurement allowance is \pm 0.01.
- 2. One delivery will include up to two consecutive color ranks and three luminous intensity ranks of the products the quantity-ratio of the ranks is decided by Doublelight

Spec No.: DL-TOP2835W50-05W Rev No.: V.2
HONGKONG DOUBLE LIGHT ELECTRONICS TECHNOLOGY CO.,LIMITED

Date: Jun./18/2012 Page: 6 OF 10

Reliability Test Items And Conditions:

The reliability of products shall be satisfied with items listed below:

Confidence level: 90%.

LTPD: 10%.

1) Test Items and Results:

| No. | Test Item | Test Hours/Cycles | Test Conditions | Sample Size | Ac/Re |
|-----|------------------------------------|----------------------|--|-------------|-------|
| 1 | Resistance to Soldering Heat | 6 Min | Tsld=260±5℃, Min. 5sec | 25pcs | 0/1 |
| 2 | Thermal Shock | 300 Cycles | H: +100°C 5min ∫ 10 sec L: -10°C 5min | 25pcs | 0/1 |
| 3 | Temperature Cycle | 300 Cycles | H: +100°C 15min ∫ 5min L: -40°C 15min | 25pcs | 0/1 |
| 4 | High Temperature Storage | 1000Hrs. | Temp: 100 °C | 25pcs | 0/1 |
| 5 | DC Operating Life | 1000Hrs. | IF=20mA | 25pcs | 0/1 |
| 6 | Low Temperature Storage | 1000Hrs. | Temp: -40℃ | 25pcs | 0/1 |
| 7 | High Temperature/ High Humidity | 1000Hrs. | 85°C /85%RH | 25pcs | 0/1 |

2) Criteria for Judging the Damage:

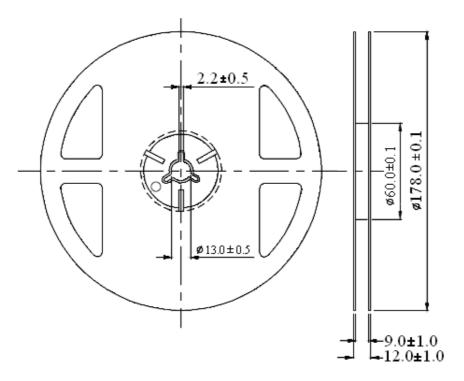
| lka va | Complete | Took Conditions | Criteria for Judgment | | |
|--------------------|----------|-----------------|-----------------------|------------|--|
| ltem | Symbol | Test Conditions | Min | Max | |
| Forward Voltage | VF | IF=20mA | | F.V.*)×1.1 | |
| Reverse Current | IR | VR=5V | | F.V.*)×2.0 | |
| Luminous Intensity | IV | IF=20mA | F.V.*)×0.7 | | |

*) F.V.: First Value.

Spec No.: DL-TOP2835W50-05W Rev No.: V.2 Date: Jun./18/2012 Page: 7 OF 10

HONGKONG DOUBLE LIGHT ELECTRONICS TECHNOLOGY CO.,LIMITED www.doublelight.com.cn

Reel Dimensions:

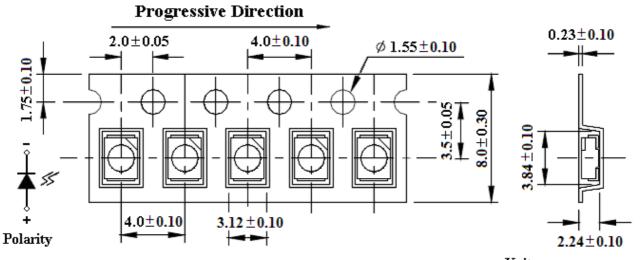


Unit: mm

Tolerance: ± 0.25 mm

Carrier Tape Dimensions:

Loaded quantity 4000 PCS Per reel.



Unit: mm

Tolerance: $\pm 0.10\,\mathrm{mm}$

Spec No.: DL-TOP2835W50-05W Rev No.: V.2 Date: Jun./18/2012 HONGKONG DOUBLE LIGHT ELECTRONICS TECHNOLOGY CO.,LIMITED

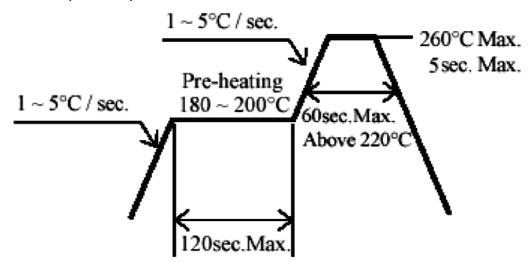
Page: 8 OF 10 www.doublelight.com.cn

Please read the following notes before using the product:

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
 - 2.1 Do not open moisture proof bag before the products are ready to use.
 - 2.2 Before opening the package, the LEDs should be kept at 30° C or less and 90%RH or less.
 - 2.3 The LEDs should be used within a year.
 - 2.4 After opening the package, the LEDs should be kept at 30° C or less and 70%RH or less.
 - 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.
 - 2.6 If the moisture adsorbent material (silica gel) has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: $60\pm5^{\circ}$ C for 24 hours.
- 3. Soldering Condition
 - 3.1 Pb-free solder temperature profile.



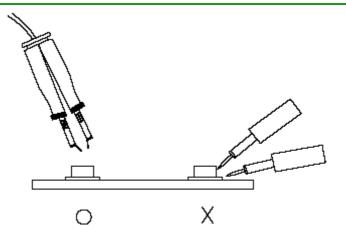
- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.
- 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260° C for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

Spec No.: DL-TOP2835W50-05W Rev No.: V.2 Date: Jun./18/2012 Page: 9 OF 10
HONGKONG DOUBLE LIGHT ELECTRONICS TECHNOLOGY CO.,LIMITED www.doublelight.com.cn



6. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

Spec No.: DL-TOP2835W50-05W Rev No.: V.2 Date: Jun./18/2012 Page: 10 OF 10
HONGKONG DOUBLE LIGHT ELECTRONICS TECHNOLOGY CO.,LIMITED www.doublelight.com.cn